

Model N301M Bronze Pedestal Rubber Impeller Pump



Features

- Pipe Size: 3/4"
- Large Suction and Discharge Ports
- Teflon(R)* Barrier Seals Protecting Ball Bearings
- Mechanical Carbon Ring, Ceramic Face Main Pump Seal Standard, Optional Buna N Lip Seal
- Two Sealed Ball Bearings Spaced for Maximum Load Ability
- Large Vent & Drain Openings Separate Seal & Bearing Areas
- Shaft Slinger for Additional Bearing Protection
- Neoprene Impeller Standard, Buna N Impeller Optional
- High Chrome Nickel Stainless Steel Shaft
- Extra Capacity Ball Bearings plus Rugged Construction for Prolonged Service Life
- Impeller & Cam Easily Replaced
- Buna N O-ring Between Body and Cover Eliminates Gasket Problems
- Machined-in cam for reduced impeller wear.

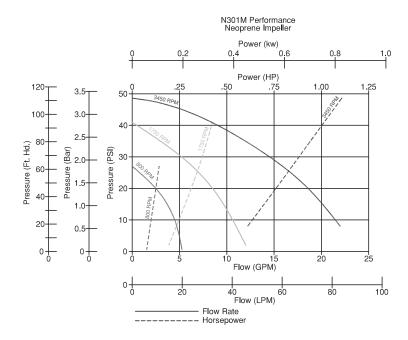
Mounting

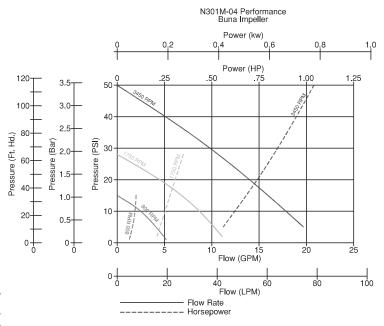
Pump will operate satisfactorily when mounted in any position. DO NOT RUN DRY. Rubber impeller pumps gener- ate high rubbing friction unless lubricated by liquid pumped. Lack of liquid will cause impeller to burn up.

Rotation

Direction of shaft rotation determines inlet and outlet ports (see line drawing)

Performance







Suction Lift

Suction lift of 15 feet is possible when impeller is wet. Suction lines must be air tight in order for pump to self prime. A foot valve at beginning of suction line is recommended.

Impeller Replacement

The impeller must be replaced if it is worn out or has been damaged by debris or by running the pump dry. Symptoms of a defective impeller are low pumping pressure and low flow causing overheating of the boat engine. Poor pump performance can also be caused by slippage of V-belts, so belts should be checked for tight- ness.

To replace the impeller remove screws and cover. Pull out the impeller with nose pliers or two screwdrivers. Be careful not to dent the pumping chamber with these tools. When inserting new impeller, line up key slot in impeller with the key in the shaft. Use oil on shaft and avoid forcing the impeller onto the shaft.

The impeller should also be removed for storage periods to prevent the blades from taking a permanent set.

Seal Replacement

If water drips from the weep hole or from the area where the shaft exits the pump, the seal is defective and must be replaced. While the Teflon(R)* barrier seal provides a first line of defense, prolonged running of the pump with a leaky seal can destroy the ball bearings resulting in catastrophic pump failure and engine shut-down.

For seal replacement, the pump must be removed from the engine and disassembled in order to gain access to the seal area.

Where mechanical seals are used, both components (stationary and rotating member) must be replaced at the same time. Lip seals must be pushed out of their press-fitted position and new seals pressed into place, using a sealant on the outside of the lip seal housing.

Refer to exploded view drawings for seal location and part numbers for ordering purposes.

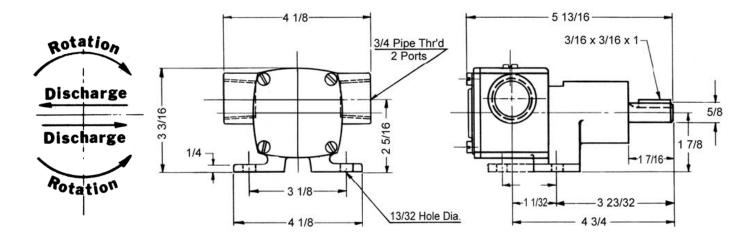
Liquids & Temperature

Liquids compatible with neoprene can be pumped including fresh and salt water solutions and mild chemicals. Do not pump severe solvents or acids. When possible, flush pump with fresh water after each usage. Buna N impellers can handle oil contaminated water and kerosene at reduced impeller service life.

Extremes of cold and heat will affect impeller life. Limits of 40° to 140° F should be observed. Do not allow liquid in pump to freeze.

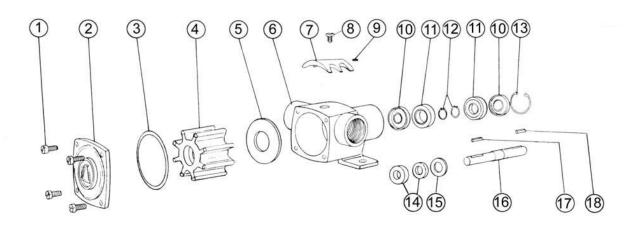
Drain pump by loosening cover screws. Use methyl alcohol based anti-freeze compounds such as Zerex, Shell Zone, Pyro Permanent, Permagard, Dowgard.

Dimensions





Exploded View and Parts List



	Screw	Cover	O-Ring	Impeller	Body	Mech. Seal Head	Mech. Seal Face/Seat	Washer	Lip Seal	Shaft	Key	Key	Lip Seal	Bearing	Snap Ring	Snap Ring	Tag	Repair Kit
Pump No.	4 Req'd	1 Req'd	1 Req'd	1 Req'd	1 Req'd	1 Req'd	1 Req'd	1 Req'd	1 Req'd	1 Req'd	1 Req'd	1 Req'd	2 Req'd	2 Req'd	2 Req'd	1 Req'd	1 Req'd	
OBN301M	OB5504	OB6736	OB8231	OB6620	OB6738-1	OB7207	OB720901	OB6631	N/A	OB6747	OB6739	OB6567	OB6609	OB5928	OB5926	OB5925	OB7737	OB10704
OBN301M-01	OB5504	OB6736	OB8231	OB6620	OB6738-1	N/A	N/A	N/A	OB5463	OB6747	OB6739	OB6567	OB6609	OB5928	OB5926	OB5925	OB7737	OB12188
OBN301M-04	OB5504	ОВ6736	OB8231	OB8647	OB6738-1	OB7207	OB720901	OB6631	N/A	OB6747	OB6739	OB6567	OB6609	OB5928	OB5926	OB5925	ОВ7737	OB12187

Repair Kits contain items 3, 4, & 14.

Pump	Impeller	Seal				
OB301M	Neoprene	Buna N Mechanical				
OB301M-01	Neoprene	Buna N Lip Seal				
OB301M-04	Buna N	Buna N Mechanical				